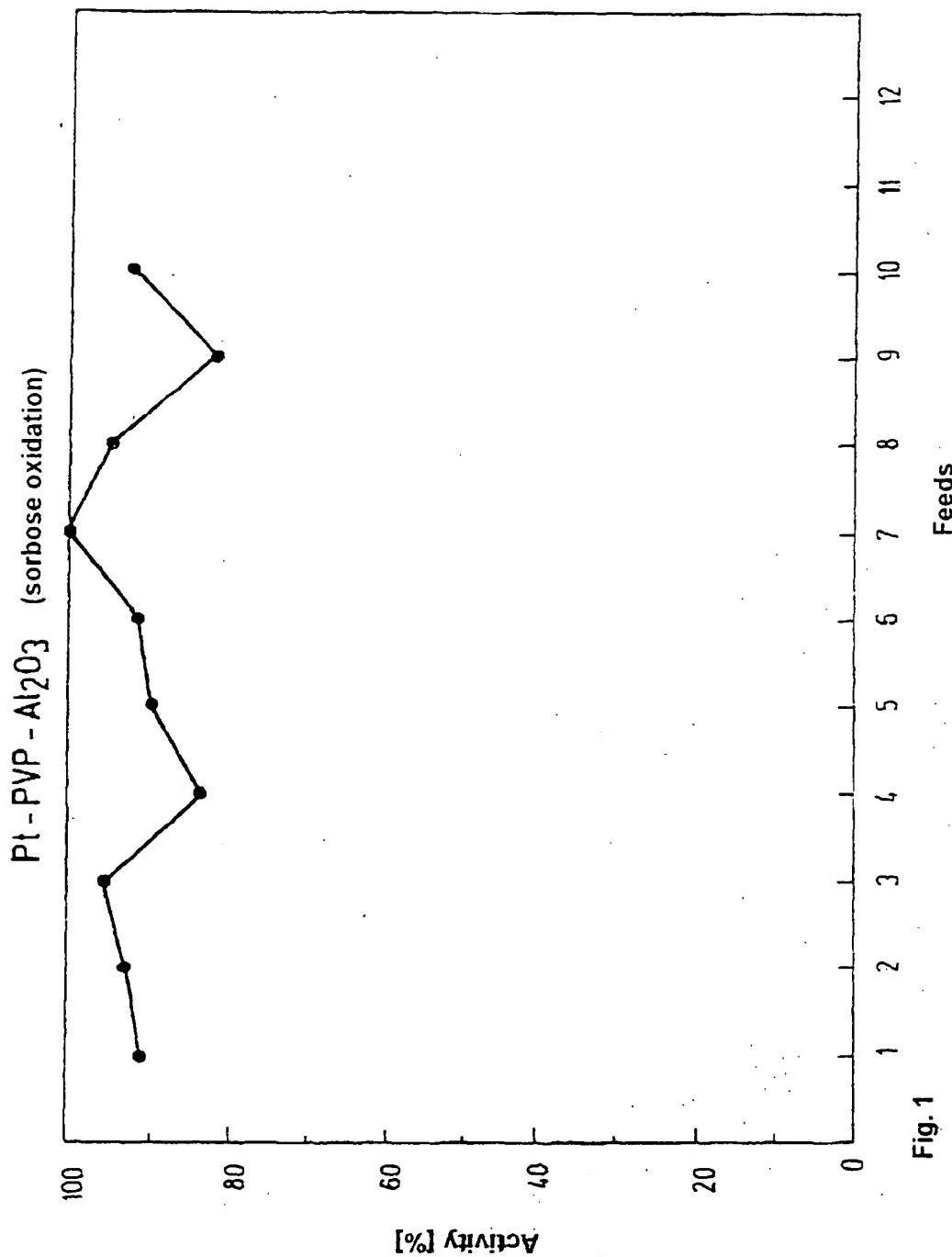


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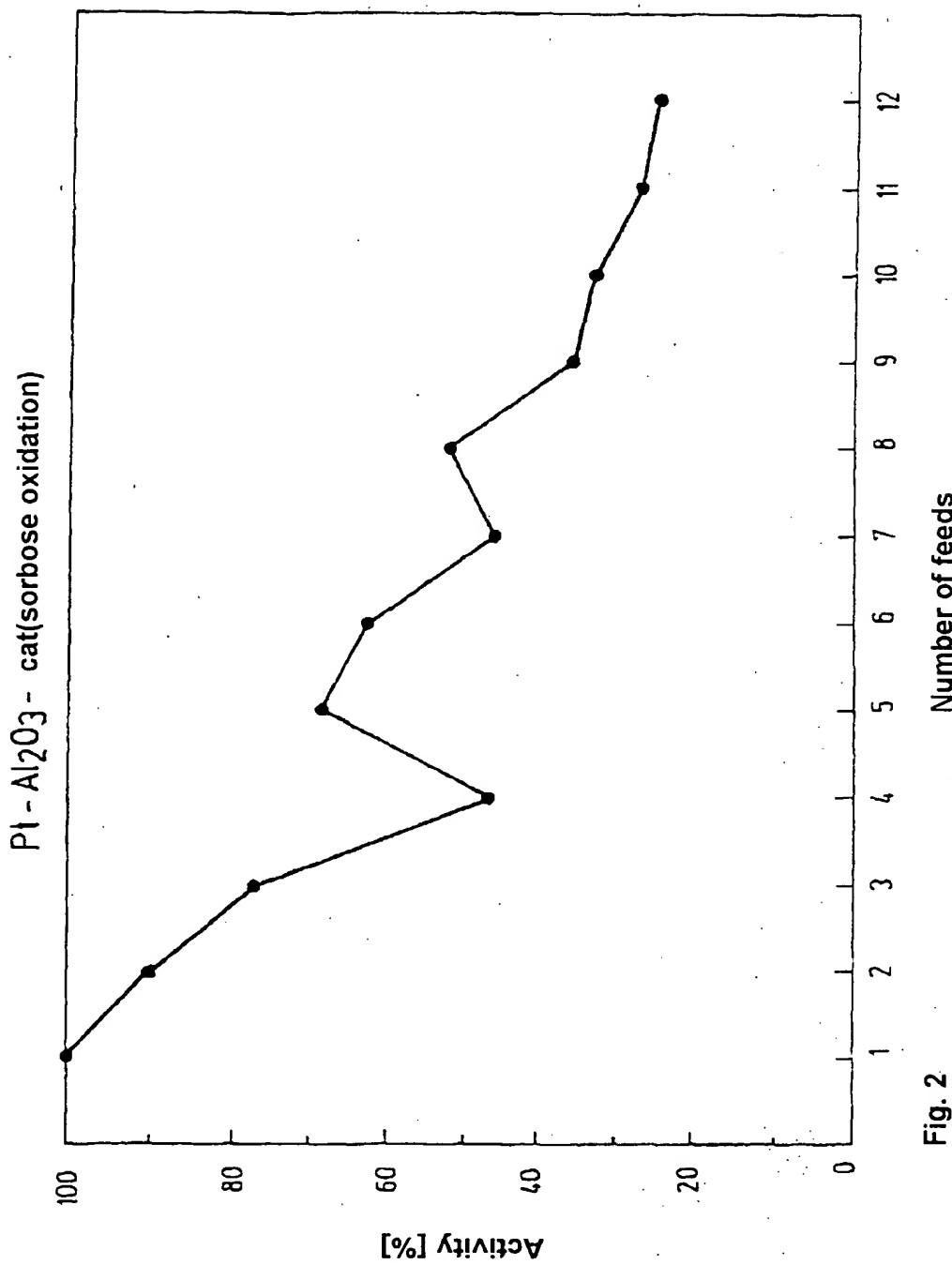


Fig. 2

Number of feeds

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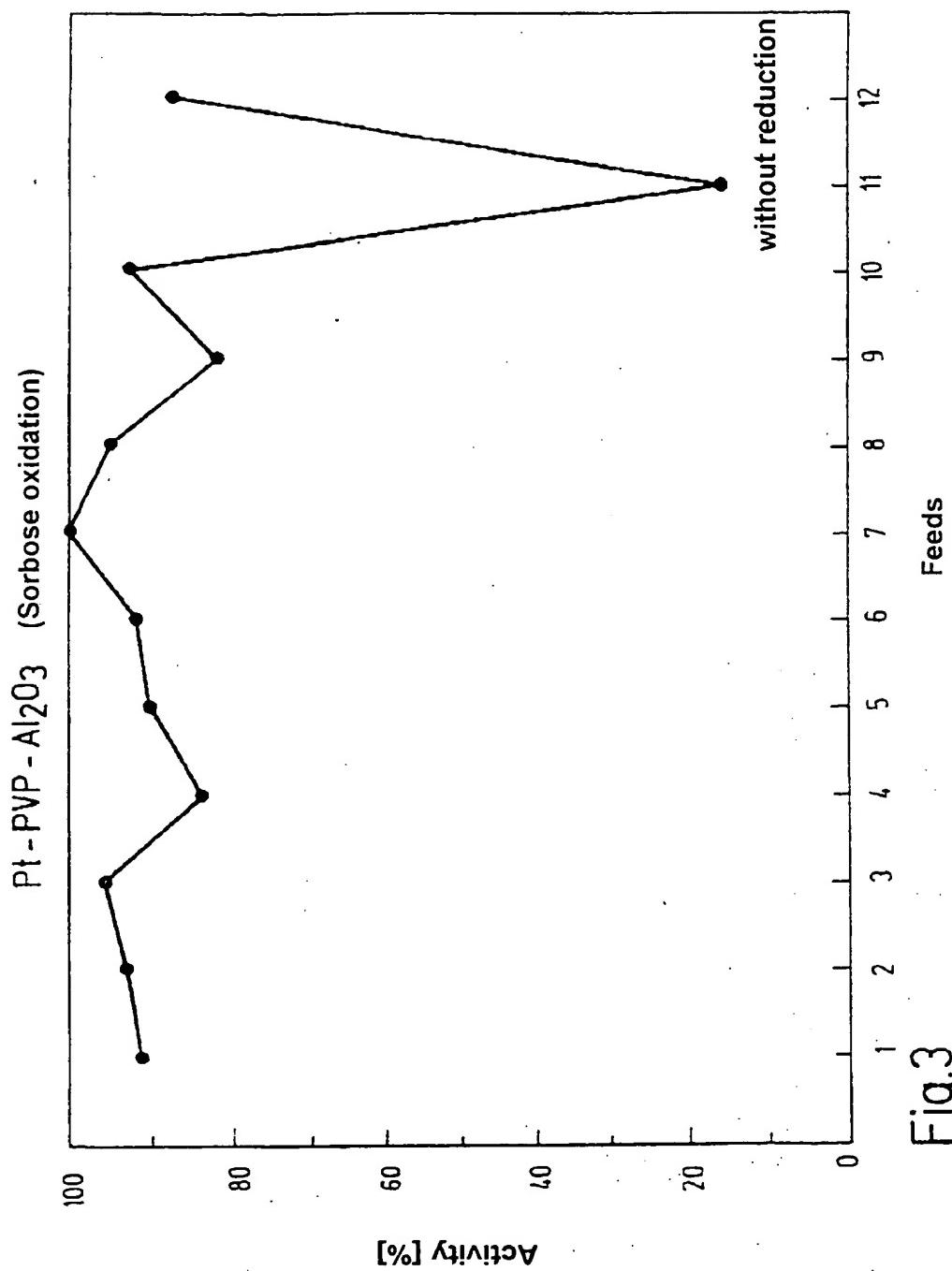
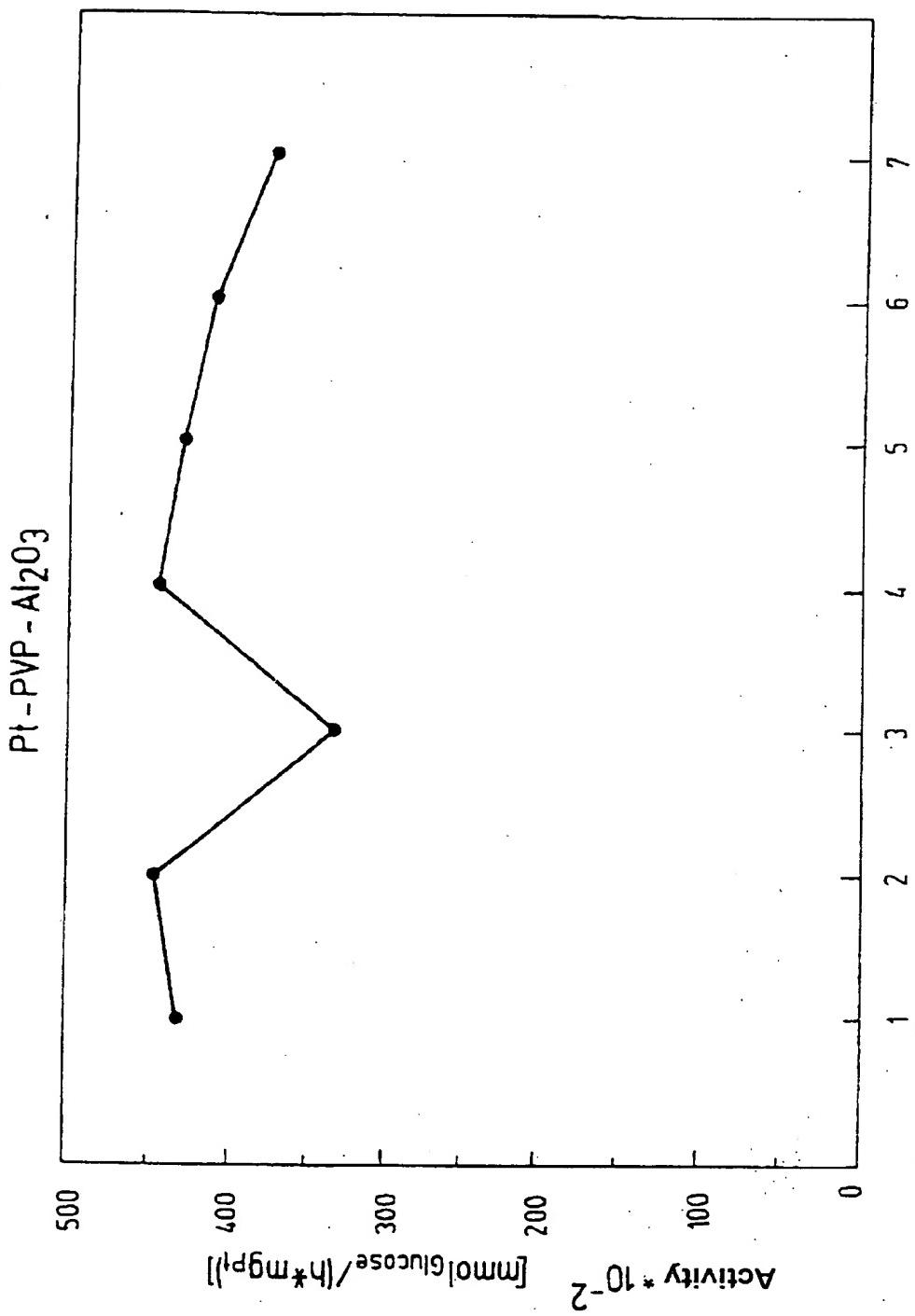


Fig.3

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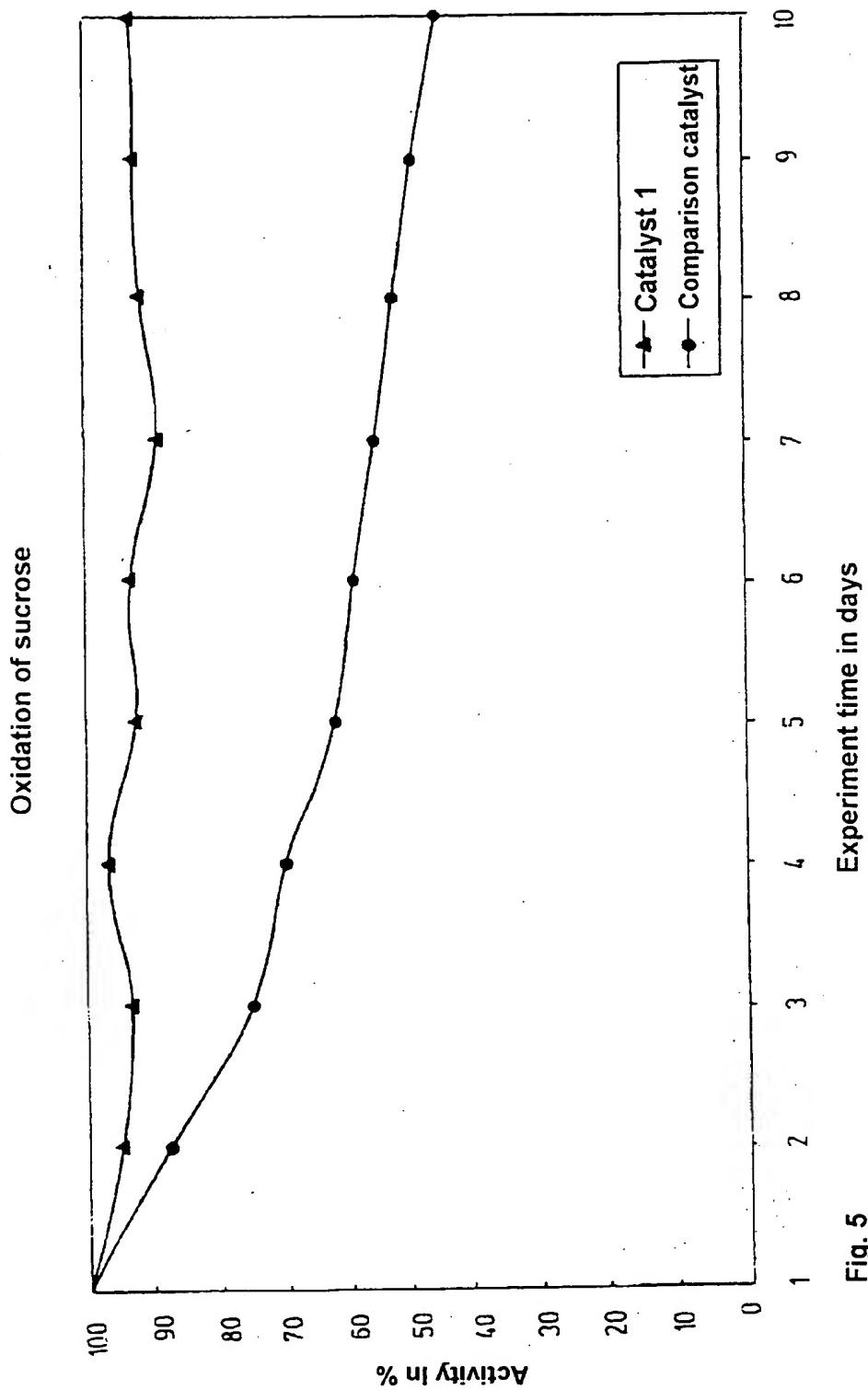


Fig. 5

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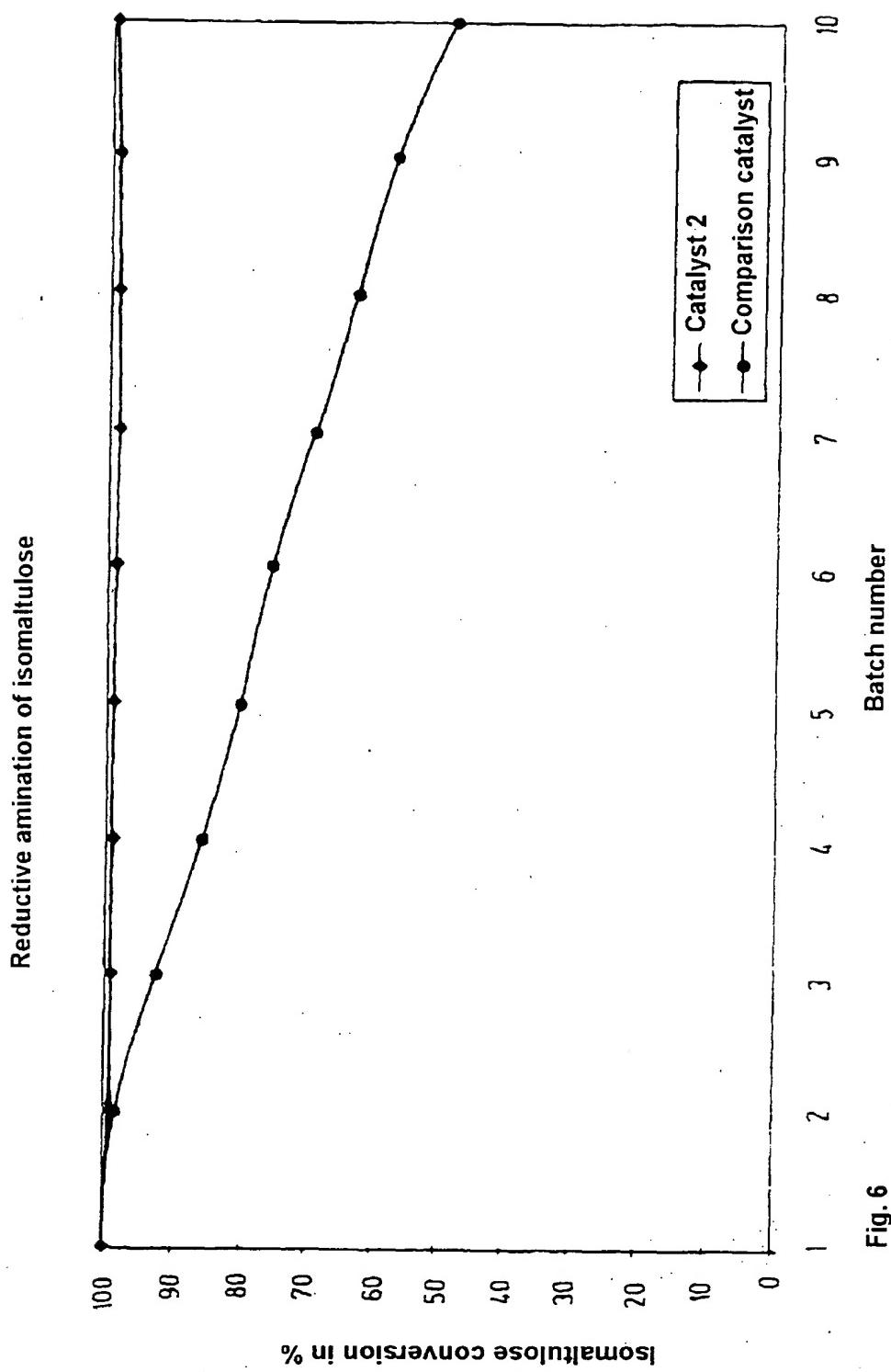


Fig. 6

Batch number

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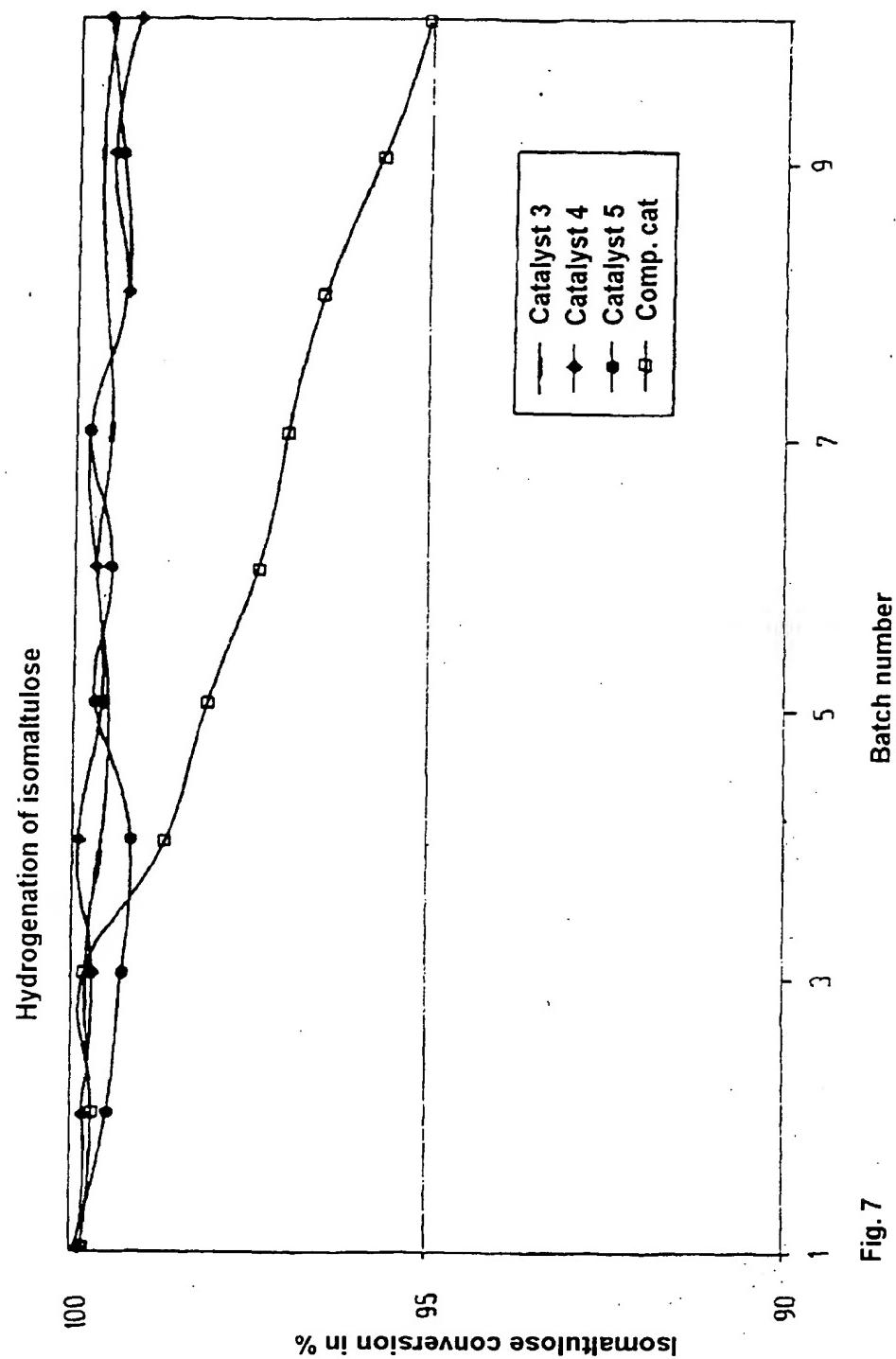


Fig. 7